



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0210.006

DVS ZERT GmbH hereby certifies that the welding company

Planxisteria Industrial M. Vidal, S.L.
C/Josep Comas i Solá, nau 3
Poligon Industrial Bufalvent
08243 Manresa
Spain

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2022-06-15 until 2025-06-28

Düsseldorf, 2022-06-15
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DUCHÊNE


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 8.1	t = 3 - 12 mm	FW
135	-	t = 1 - 4 mm	DOCOL 800 DP
	1.1	t = 3 - 24 mm D ≥ 25 mm	BW
	1.1	t ≥ 5 mm	FW
	1.2	t = 3 - 40 mm D ≥ 20 mm	-
141	8.1	t = 3 - 12 mm	FW
	1.1/8.1	t = 2 - 2.5 mm D = 25 mm	BW
	1.2	t = 0.5 - 8 mm	FW
	1.2	t = 3 - 5 mm	BW, T-joint
	22	t = 2 - 5 mm	plug weld
	23	t = 1.5 - 6 mm	-
8.1	t = 1.5 - 2.5 mm	BW	
8.1	t = 1.5 - 12 mm	FW	
785	8.1	D = 3 - 5 mm	-

Area of Application:

- New build of components for railway vehicles
- components: footsteps, pantographs, doorframes, parts for locking systems for entrance doors

Responsible welding coordinator(s):

Diego Boza Ferré, IWE

born: 1972-02-27

1st deputy(ies) of the responsible welding coordinator(s):

Daniel Diaz Rodriguez, Level C

born: 1972-04-19

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/210/17/4

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.